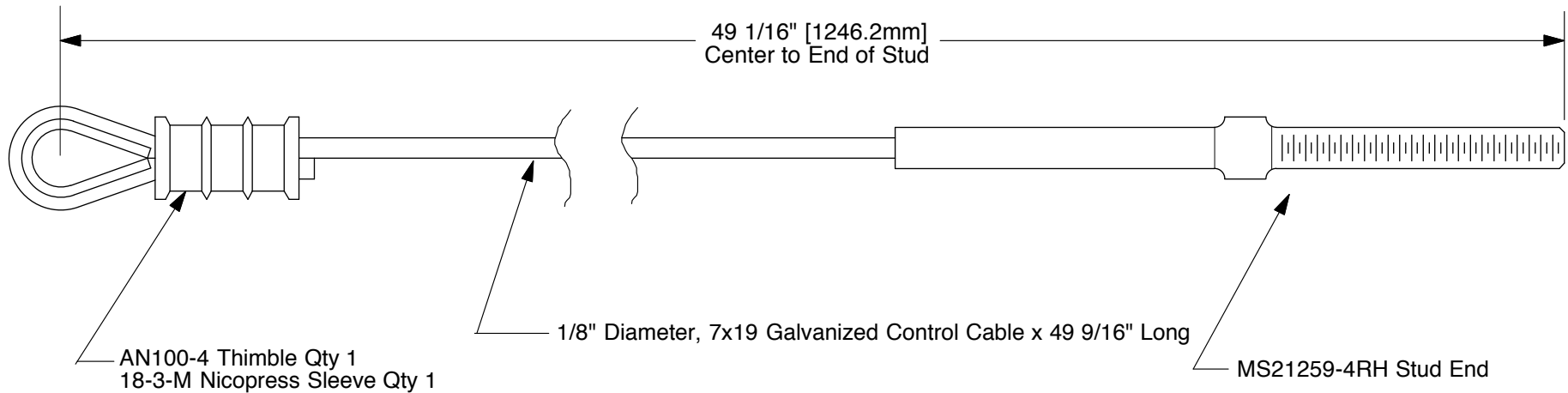


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Revision
Letter

Change
Description



Assembly Instructions:

1. PreCut 49 9/16" lengths of 1/8" Diameter, 7x19 Galvanized Control Cable
2. Insert one end of Cable ALL THE WAY into MS21259-4RH Stud End.
4. Verify that 1/8" Swage Tooling is installed in Cable Swager
5. Swage MS Eye End onto Cable
6. Rotate MS Eye End 90 degrees and Swage MS End onto Cable a second time.
7. Pull Strongly against the Swage to verify Cable is securely swaged.
8. String Cable through one side of the 18-3M Nicopress Sleeve and loop it back into the other side.
9. Place AN100-4 Thimble into the loop formed by the cable and pull the cable tightly against the Thimble.
10. Make sure the cable is protruding 1/16" out from the nicopress sleeve and swage nicopress 3 times. Once on each side and then in the center.
11. Package Qty 2 Assemblies per bag along with Qty 2 WIX-C04-01 and place part label inside bag. Put on shelf for shipment.

Sonex Aircraft, LLC

Waix Aft Rudder Cables

Drawing Scale

FULL

Drawing Number

WIX-C04-03

Revision

N/C