Remove upper hinge lugs

SNX-F14-02R Forward Angle
Locate with hinge lug against forward face of SNX-F14-04R Firewall Attach Angle

SNX-F14-04R Firewall Attach Angle
Locate with forward face even with forward edge of SNX-F14-02R Angle
(Note: locate and drill SNX-F14-04 and SNX-F14-02 together first and then locate and drill SNB-F14-03)

Ø 3/32" [Ø 2.4mm] Pilot Holes
Typical 20 Places

Note: Cleco WXB-F14-01 Assembly together, fasteners will be installed on next assembly drawing

sonex/waiex-B
Rev A for SNB/WXB-F14-01 and -03

Drawing Scale 1/2 & Noted
Drawing Number SNB/WXB-F14
Revision A