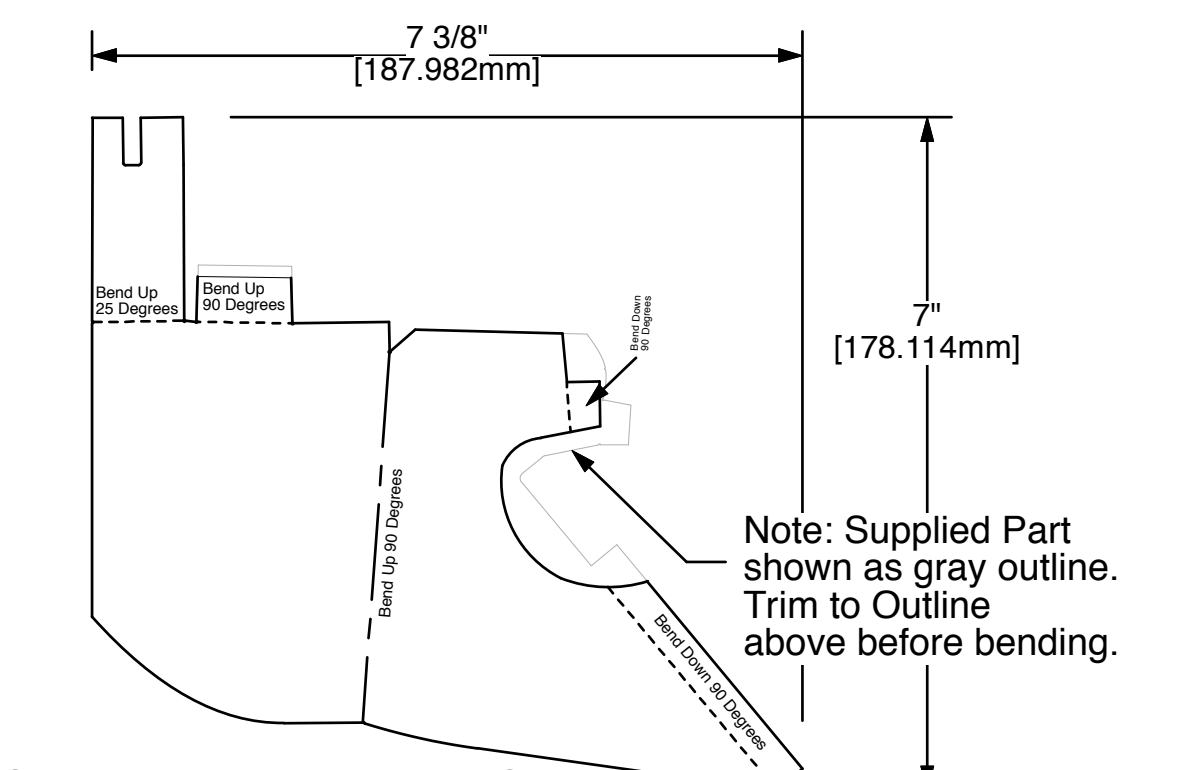
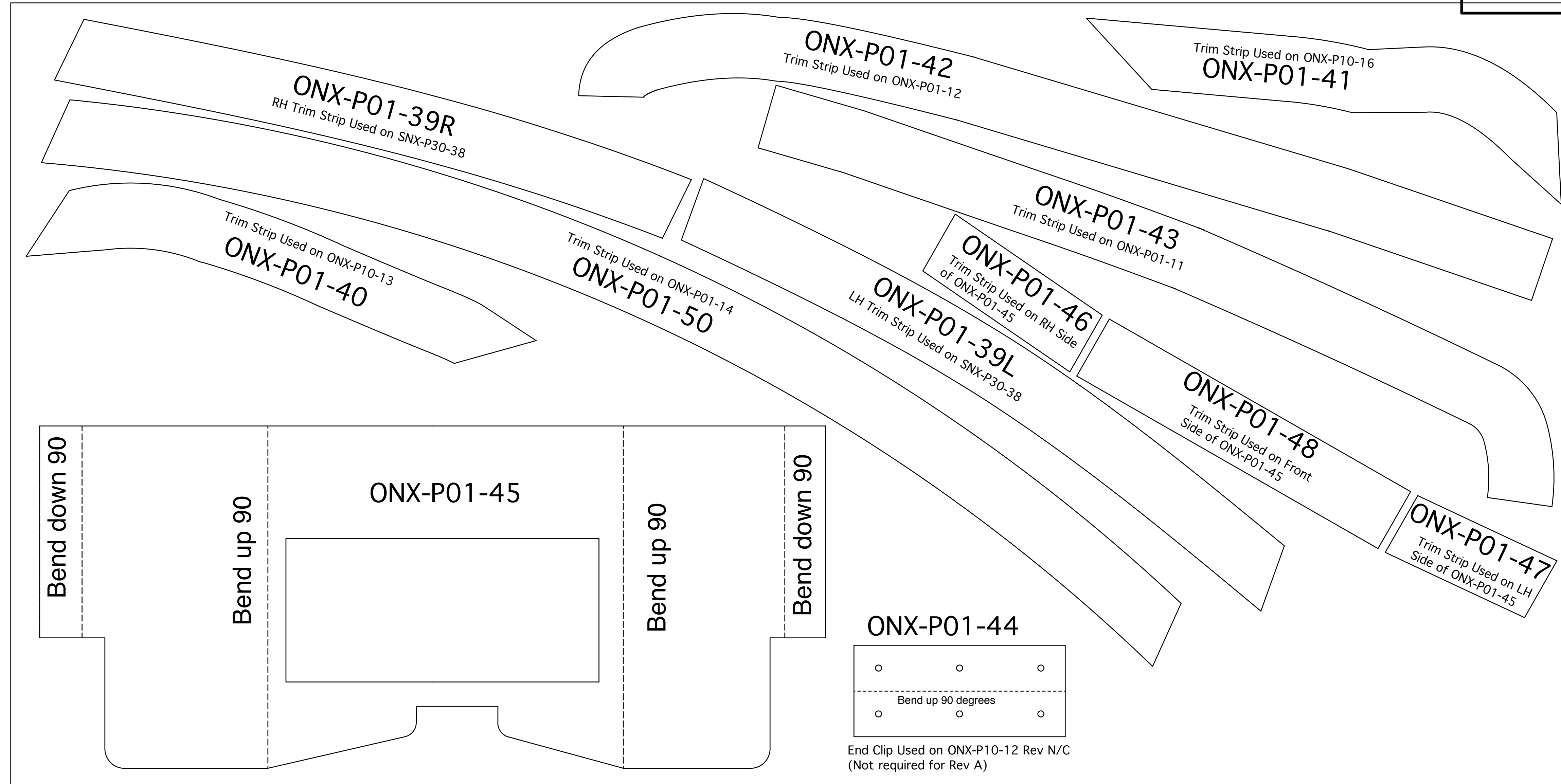


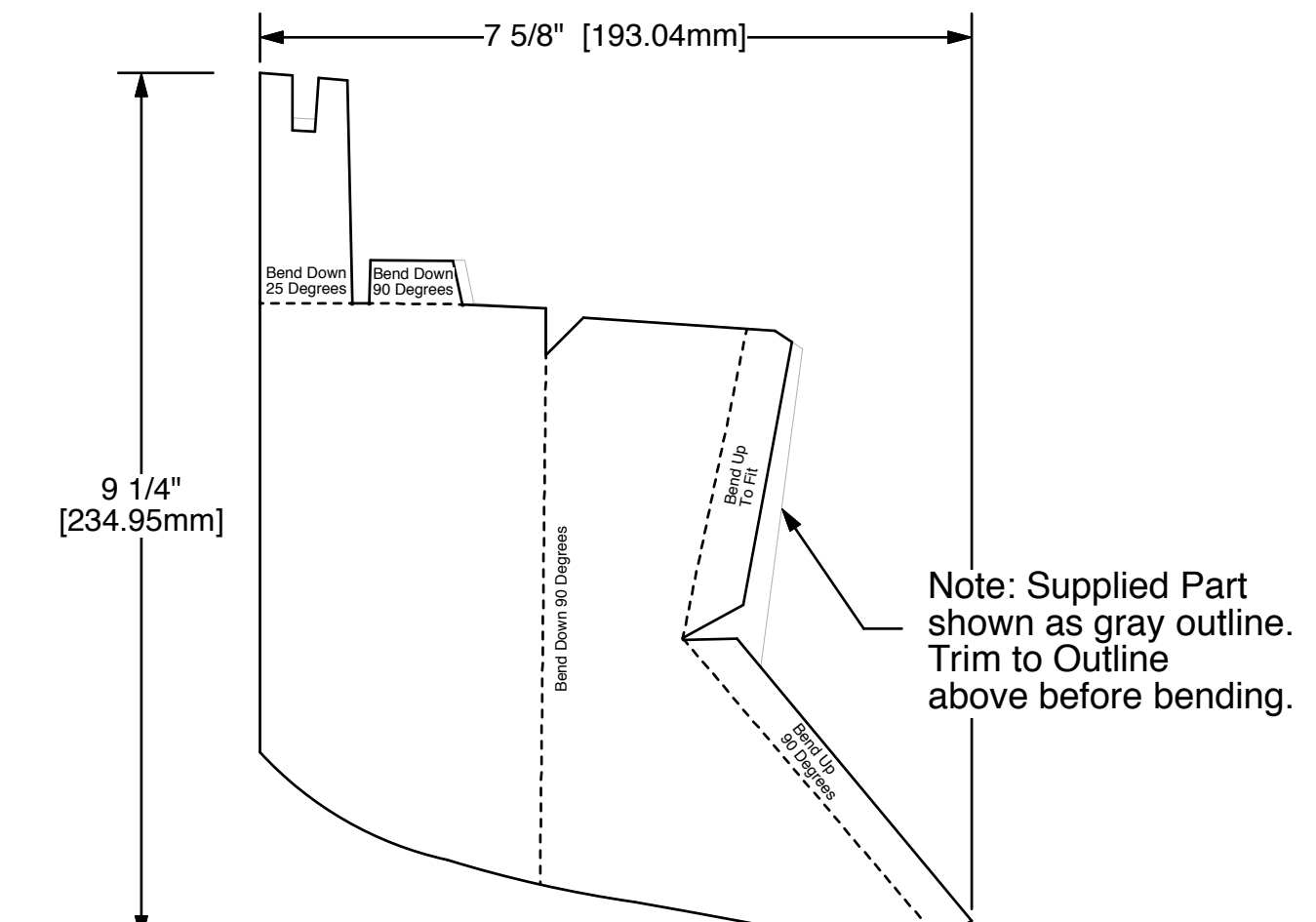
CUT THESE TRIM PIECES FROM 1' x 2' x 0.032" Thick 6061-T6 Aluminum Provided in Baffle Package. All Parts above are Full Size Patterns. Qty 1 EA Req'd.
 You may wish to use the corresponding laser-cut part (once it's trimmed) to get your specific contour. The Trim Strip only needs to be about 0.5" wide. The blanks above are 1" wide.

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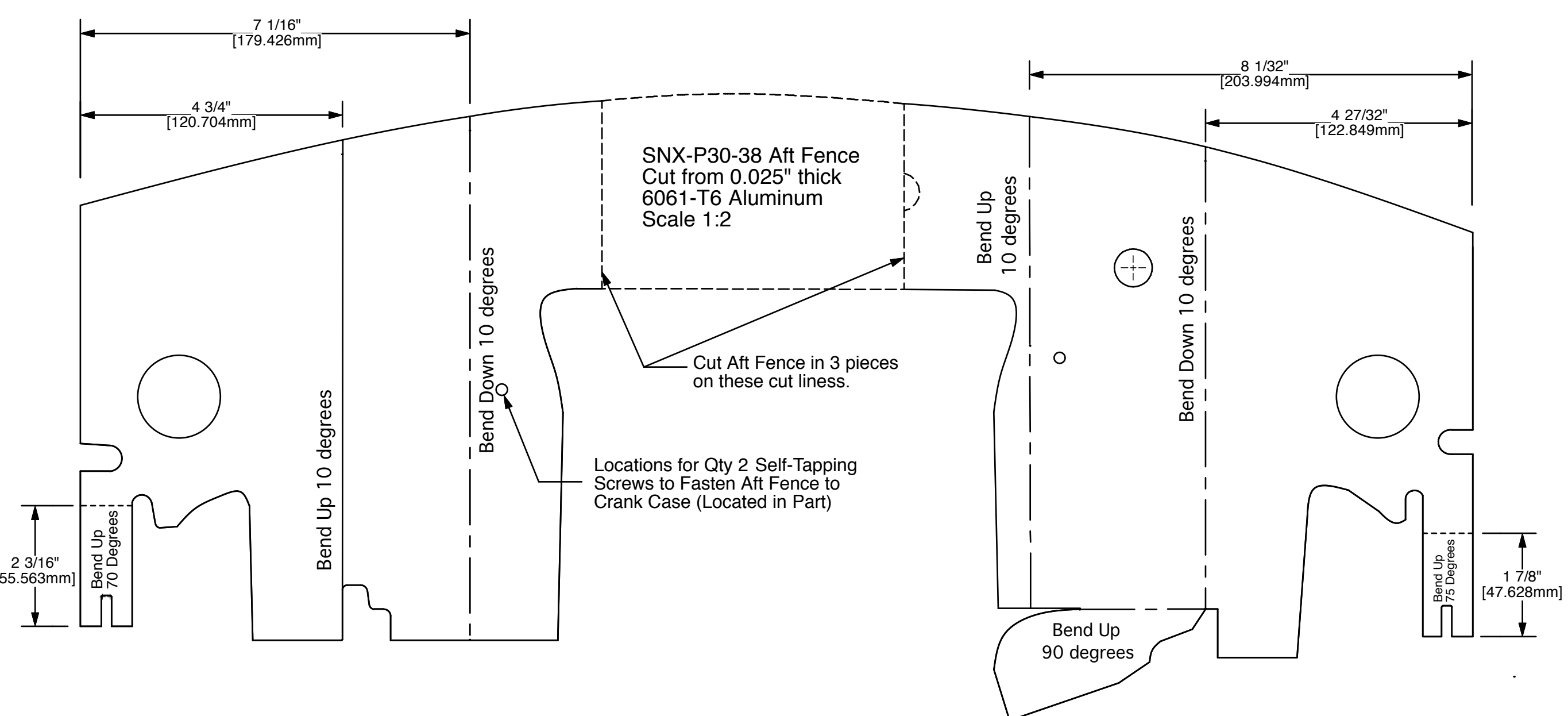
Revision Letter	Change Description
A	Added Top-mounted oil cooler top and bottom baffle detail and formed channel cut and bend detail.
B	Detail ONX-P01-16: Bend down center of part should be Bend Up 90 degrees (not Bend Down 90)
C	Added ONX-P01-45 Oil Cooler Baffle and deleted channel cooler outlet. 4.7.13



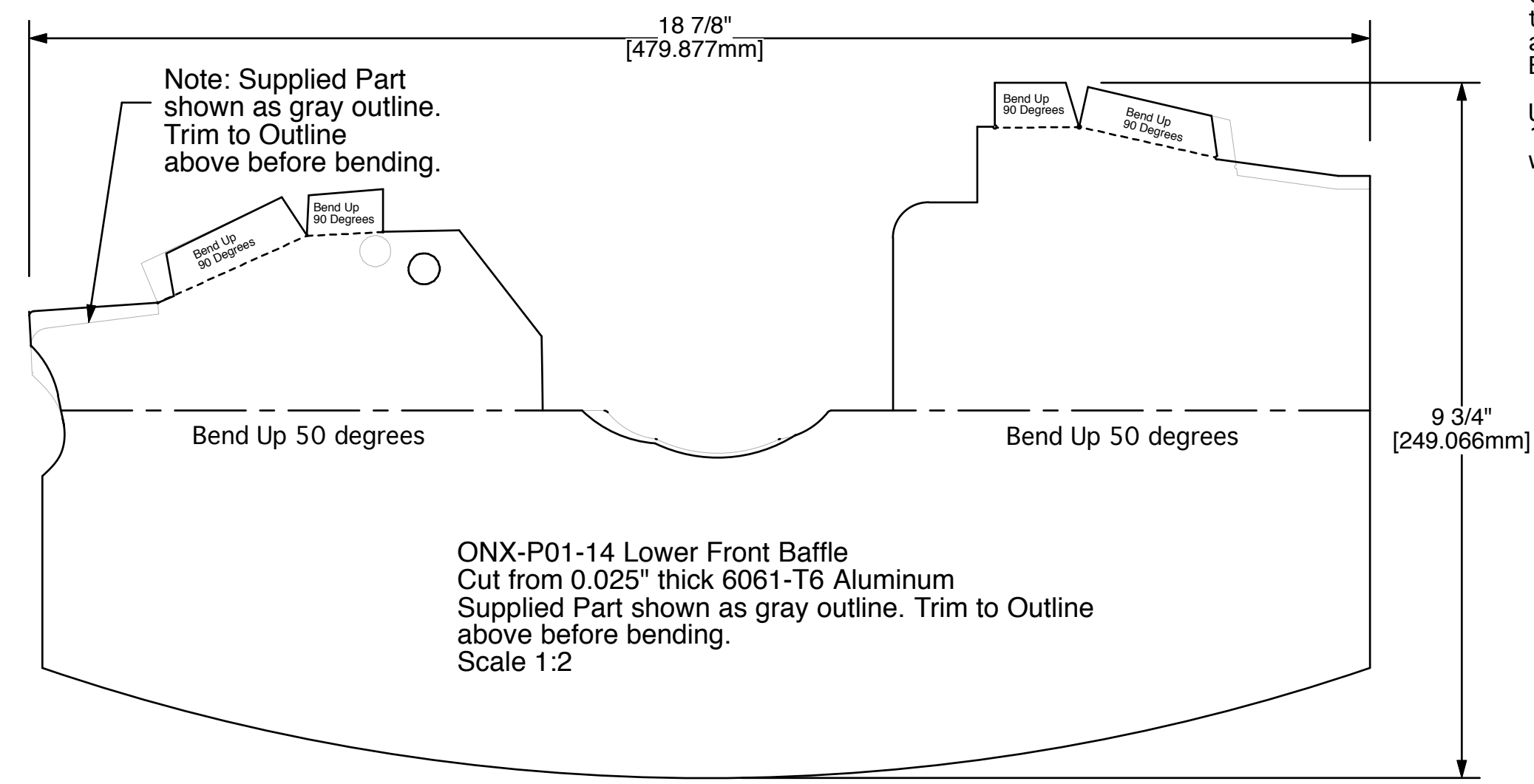
ONX-P01-16 Left Hand Front Corner
 Made from 0.025" thick 6061-T6 Aluminum
 Scale 1:2



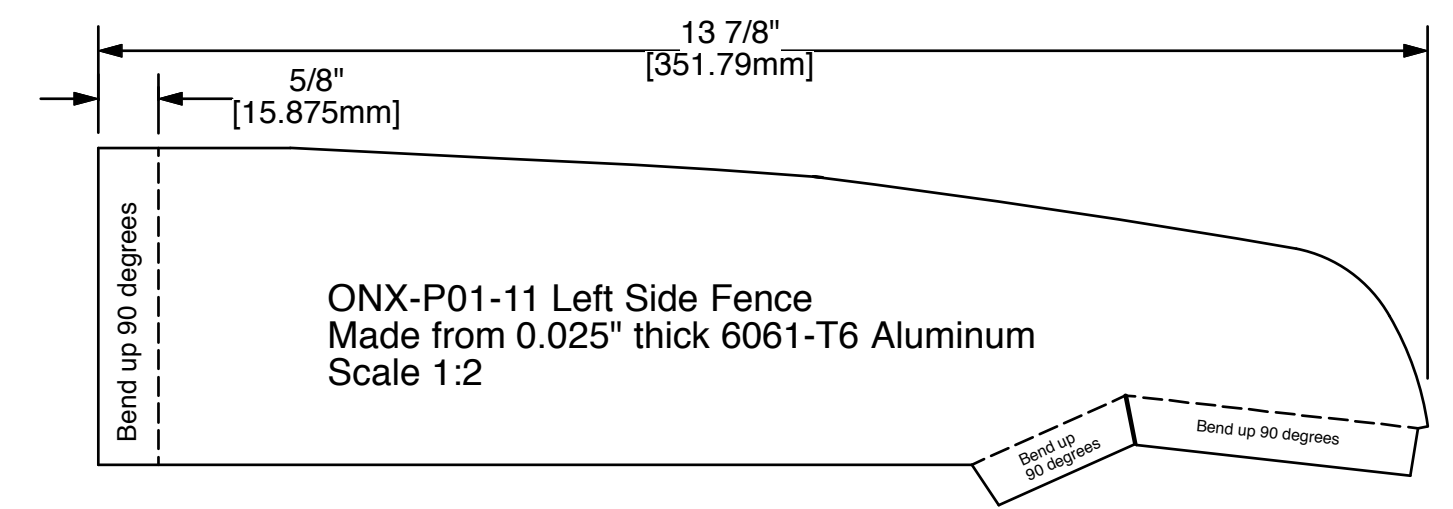
ONX-P01-13 Right Hand Front Corner
 Made from 0.025" thick 6061-T6 Aluminum
 Scale 1:2



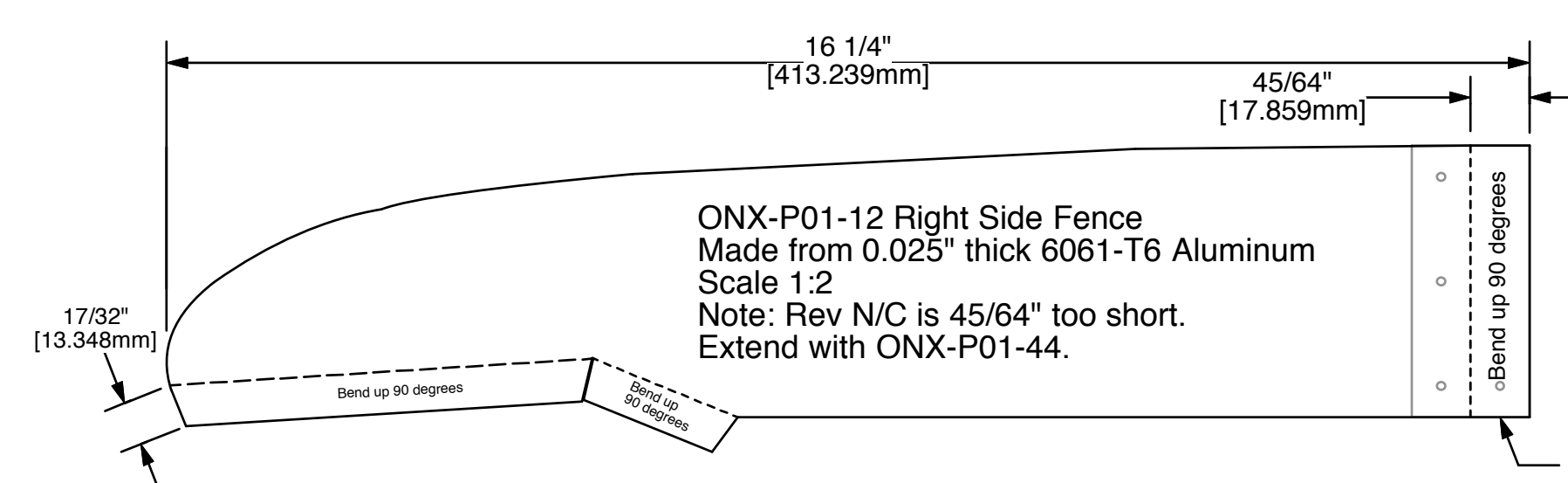
SNX-P30-38 Aft Fence
 Cut from 0.025" thick 6061-T6 Aluminum
 Scale 1:2



ONX-P01-14 Lower Front Baffle
 Cut from 0.025" thick 6061-T6 Aluminum
 Supplied Part shown as gray outline. Trim to Outline above before bending.
 Scale 1:2

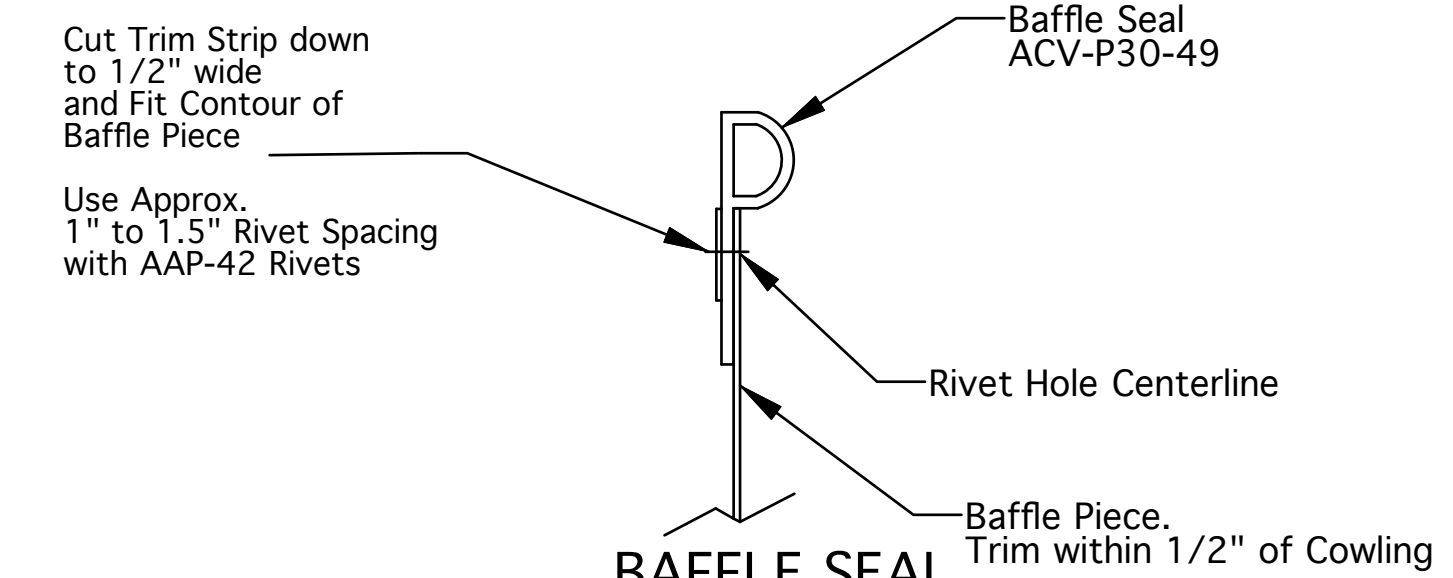
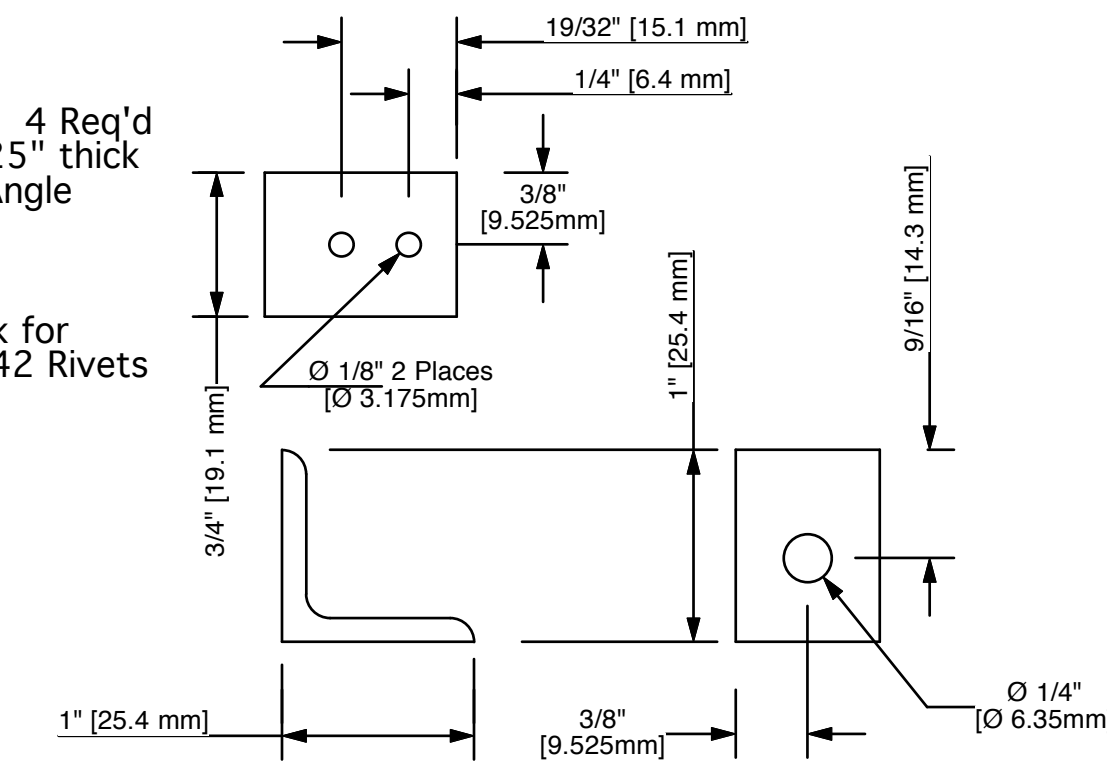
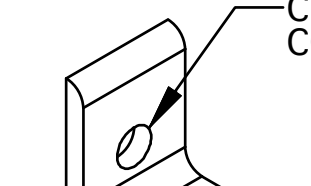


ONX-P01-11 Left Side Fence
 Made from 0.025" thick 6061-T6 Aluminum
 Scale 1:2



ONX-P01-12 Right Side Fence
 Made from 0.025" thick 6061-T6 Aluminum
 Scale 1:2
 Note: Rev N/C is 45/64" too short.
 Extend with ONX-P01-44.

Fence Mount Bracket 4 Req'd
 Make from 1x1x0.125" thick 6061-T6 Aluminum Angle
 Full Scale



BAFFLE SEAL INSTALLATION DETAIL

- GENERAL CONSTRUCTION ORDER:
1. Make all Bends Specified to Laser-Cut Parts
 2. Note: Most Bend Locations located with very small notch
 3. Do initial Fit of pieces. Drill and Cleco.
 4. Test fit to one half of cowling.
 5. Trim all Contours within 1/2" of Cowling
 6. Drill and Cleco Baffle Seal in Place using backing strips trimmed down to 1/2" wide.

BILL OF MATERIALS- SUPPLIED HARDWARE:
 AAP-42 Rivets Qty 100
 CCC-44 Rivets Qty 8
 1"x1"x0.125" Thick 6061-T6 Aluminum Angle (3" min)
 ACV-P30-49 Baffle Seal Qty 10 feet

BILL OF MATERIALS- HARDWARE NOT SUPPLIED
 #8 x1/2 PK Screws Qty 12
 #8 Self-Tapping Pan Head Screws Qty 2
 M6x12mm Metric Pan Head Screw (Phillips Head) Qty 8
 16mm Metric Star Lock Washer Qty 4